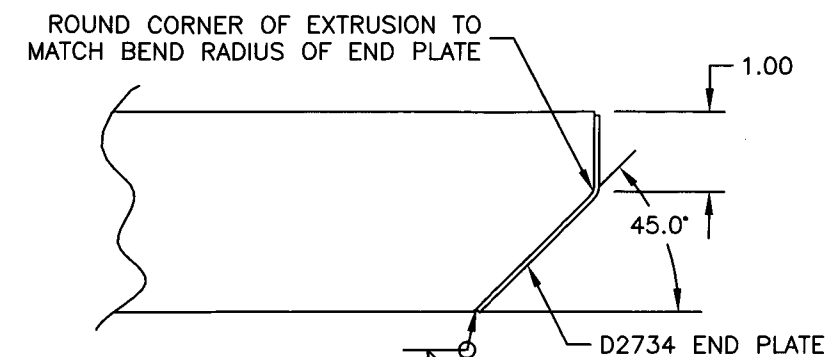
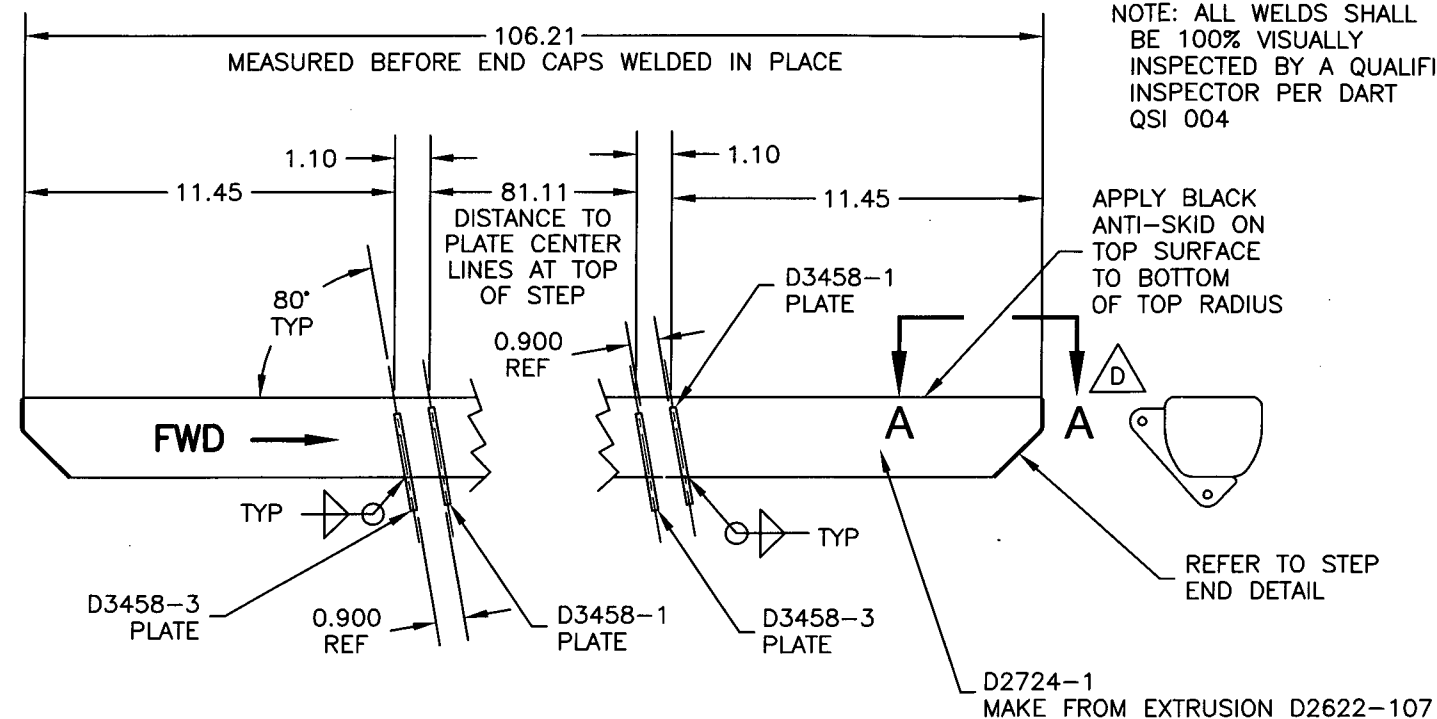
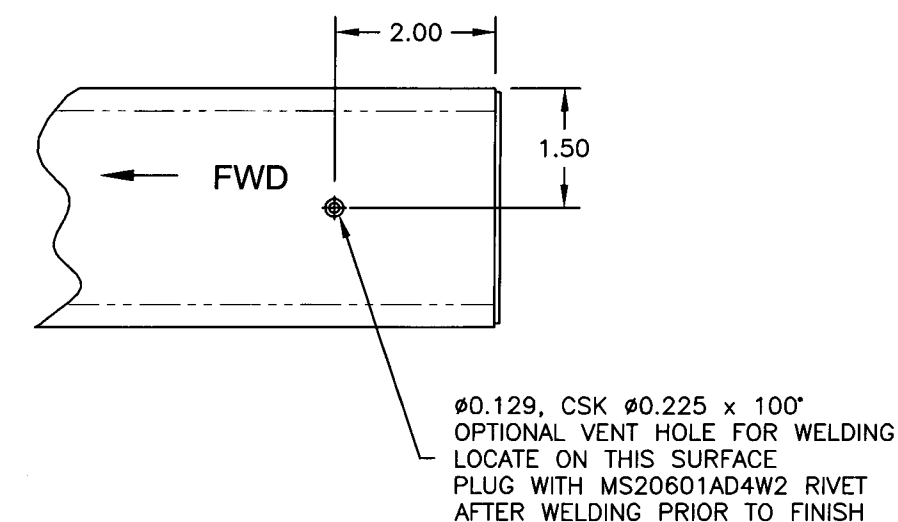


Qty -041	Qty -042	Part Number	Description
X		D2724-041	LH STEP ASSEMBLY
	X	D2724-042	RH STEP ASSEMBLY
1	1	D2622-107	EXTRUSION
2	2	D2734	END PLATE
2	2	D3458-1	PLATE
2	2	D3458-3	PLATE
1	1	MS20601AD4W2	RIVET



TYPICAL STEP END DETAIL
NOT TO SCALE



SECTION A-A
NOT TO SCALE

D2724-041 LH STEP ASSEMBLY (SHOWN)
D2724-042 RH STEP ASSEMBLY (OPPOSITE)

NOTES:

- 1) MATERIAL: MAKE FROM EXTRUSION D2622
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT ASSEMBLY WHITE (4.3.5.1) PER DART QSI 005 4.3
APPLY BLACK ANTI-SKID PAINT PER DART QSI 005 4.4
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D2724-041/-042" USING FINE POINT PERMANENT INK MARKER PER QSI 044 6.1
- 7) WEIGHT: N/A
- 8) WELD PER DART QSI 004

RELEASED
2016-08-02
Ecn 16-620

D	ADD VENT HOLE REF. 14-355 (ZN C2-1) FORMATTED TO CURRENT STANDARD	RF	16.04.25
C	RE-DESIGN, ADD D3458-1/-3	PH	05.09.19
B	UPDATED WELD DETAIL REVISE TOLERANCES	PH	98.10.19
A	NEW ISSUE	KE	97.12.04
REV.	DESCRIPTION	BY	DATE
DESIGN	KE	DART AEROSPACE USA, INC EUGENE, OR	
DRAWN	RF		
CHECKED	AK	DRAWING NO.	REV. D
MFG. APPR.	DD	D2724	SHEET 1 OF 1
APPROVED	DS	TITLE	SCALE
DE APPR.		206/407 STEP ASSEMBLY	NTS
DATE	16.04.25	COPYRIGHT © 1997 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	